


Must have Ver. 1.31 software. Only applies to groover on 7EX / ES-Versa drill assembly.

Calibration Screen

Cutter Body Calibration

Style **Dual Polish** Size Blade Offset
 Bevel Trace Size Adj.
 Axis Blade Type

Arbor Calibration

Bias Numbers

	Blade	Wheel 1	Wheel 2
Size Bias	<input type="text" value="+0.00"/>	<input type="text" value="-0.31"/>	<input type="text" value="-0.45"/>
Rimless Size	<input type="text" value="+0.04"/>	<input type="text" value="+0.07"/>	<input type="text" value="-0.20"/>
Bevel Bias	<input type="text" value="+0.00"/>	<input type="text" value="-0.14"/>	<input type="text" value="-0.18"/>
Wheel Radius		<input type="text" value="10.260"/>	<input type="text" value="10.270"/>

Safety Bevel

Depth
 Margin
 Max Width

Groove

Placement Axis
 Depth
 Wheel Radius
 Wheel Width

Drill

Placement
 Depth
 Hole Size Bias
 Diameter
 Bit Type
 Drill Usage

Probe Heights

Right
 Left
 Probe Location
 Optimize Bevel Placement

Select the style of cutter body installed.

Job Size/Bevel Axis S. Bevel Groove Drill Probe

Axis: Sets the groove axis on the drill/groove combo assembly. This is a relative axis offset to the shape *Axis* under Arbor Calibration. Adjust this number to ensure consistent groove depth around the lens. This field only appears if *Drill Usage* is set to “Groove” or “Both”. Increasing this number will rotate the groove axis CCW when viewed from the front of the lens.